



Control Union Certifications B.V.
Meeuwenlaan 4-6, 8011 BZ, Zwolle, Overijssel, NL-OV, Netherlands, NL
+31 38 426 0100
www.controlunion.com

SCOPE CERTIFICATE

Scope Certificate Number: CU811380MUL-2024-00073303

Control Union Certifications certifies that

Hyosung TNC Corporation

Textile Exchange-ID (TE-ID): TE-00024464

License Number: CB-CUC- 811380

119, Mapo-daero, Mapo-gu

04144 Seoul, Seoul, KR-11, South Korea, KR

has been audited and found to be in conformity with the

Global Recycled Standard (GRS) (Version 4.0)
Recycled Claim Standard (RCS) (Version 2.0)

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):

Product categories: Greige yarns (PC0030), Dyed yarns (PC0029), Processed post-consumer materials (PC0035), Processed pre-consumer materials (PC0041), Dyed fabrics (PC0025), Fabrics (PC0028), Undyed yarns (PC0031)

Process categories carried out under responsibility of the above-mentioned company for the certified products cover:

Trading (PR0030), Extrusion (PR0010), Mechanical recycling (PR0017)*, Spinning (PR0027)*, Warehousing, distribution of non-final products (PR0031)*, Chemical recycling (PR0004)

*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until:

2024-11-29

Audit criteria:

Global Recycled Standard V4.0; Recycled Claim Standard V2.0; Content Claim Standard V3.1; Textile Exchange Standard Claims Policy V1.3

Place and date of issue:



Certification Body



Standard's logo



Zwolle, 2023-11-30

Last updated: 2024-07-08

On behalf of the Managing Director
Inez Oh | Certifier

Certification Body Licensed by: Textile Exchange ; Licensing Code: CB-CUC

Accredited by: Sri Lanka Accreditation Board (SLAB), Accreditation No: CP 004-01

Inspection Body: Control Union Certifications B.V.

This Scope Certificate provides no proof that any goods delivered by its holder are GRS RCS certified. Proof of GRS RCS certification of goods delivered is provided by a valid Transaction Certificate (TC) covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed.

To authenticate this certificate, please visit www.TextileExchange.org/Certificates.



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Products Appendix

Under the scope of this certificate, the following products are covered:

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	100.0% Recycled post-consumer Polyamide (Nylon) (RM0185)	GRS (GRS)	TE-00024464
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	12.0% Elastane (Spandex) (RM0160) 88.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00024464
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	24.0% Elastane (Spandex) (RM0160) 76.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00024464
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	100.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00024464
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	8.0% Elastane (Spandex) (RM0160) 92.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00024464
Dyed yarns (PC0029)	Filament (PD0069)	1.0% Other [Pigment] (RM0262) 99.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00024464, TE-00000446, TE-00028000, TE-00031169, TE-00003918, TE-00010324, TE-00046789, TE-00051061, TE-00010742, TE-00003600
Dyed yarns (PC0029)	Filament (PD0069)	5.0% Other (RM0262) 95.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00024464, TE-00000446, TE-00028000, TE-00031169, TE-00003918, TE-00010324, TE-00046789, TE-00051061, TE-00034873, TE-00010742, TE-00048177
Dyed yarns (PC0029)	Filament (PD0069)	4.0% Polyester (RM0186) 96.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00024464, TE-00000446, TE-00028000, TE-00031169, TE-00003918, TE-00010324, TE-00046789, TE-00051061, TE-00010742, TE-00003600

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Recycled Claim Standard (RCS) (Version 2.0)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed yarns (PC0029)	Filament (PD0069)	99.0% Recycled post-consumer Polyester (RM0189) 1.0% Other [Pigment] (RM0262)	GRS (GRS)	TE-00025509, TE-00024464, TE-00066686, TE-00031169, TE-00003918, TE-00070002, TE-00065842, TE-00051061, TE-00034873, TE-00003600, TE-00065984, TE-00000446, TE-00028000, TE-00010324, TE-00046789, TE-00004306, TE-00010742, TE-00048177
Dyed yarns (PC0029)	Filament (PD0069)	92.0% Recycled post-consumer Polyester (RM0189) 1.0% Other [Pigment] (RM0262) 7.0% Polyester (RM0186)	GRS (GRS)	TE-00025509, TE-00024464, TE-00066686, TE-00031169, TE-00003918, TE-00070002, TE-00065842, TE-00051061, TE-00034873, TE-00062112, TE-00003600, TE-00065984, TE-00000446, TE-00028000, TE-00010324, TE-00046789, TE-00004306, TE-00030499, TE-00048177, TE-00010742

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Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed yarns (PC0029)	Filament (PD0069)	3.0% Polyester (RM0186) 96.0% Recycled post-consumer Polyester (RM0189) 1.0% Other [Pigment] (RM0262)	GRS (GRS)	TE-00025509, TE-00024464, TE-00066686, TE-00031169, TE-00003918, TE-00070002, TE-00065842, TE-00051061, TE-00034873, TE-00003600, TE-00065984, TE-00000446, TE-00028000, TE-00010324, TE-00046789, TE-00004306, TE-00010742, TE-00048177
Fabrics (PC0028)	Special fabrics (PD0063)	15.0% Polyurethane (RM0210) 85.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00024464
Greige yarns (PC0030)	Filament (PD0069)	100.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00024464, TE-00000446, TE-00028000, TE-00031169, TE-00003918, TE-00010324, TE-00046789, TE-00051061, TE-00034873, TE-00010742, TE-00048177, TE-00003600
Greige yarns (PC0030)	Filament (PD0069)	100.0% Recycled pre-consumer Elastane (Spandex) (RM0162)	RCS (RCS 100)	TE-00024464, TE-00010742
Greige yarns (PC0030)	Filament (PD0069)	100.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00025509, TE-00024464, TE-00031169, TE-00003918, TE-00051061, TE-00034873, TE-00062112, TE-00003600, TE-00000446, TE-00028000, TE-00010324, TE-00046789, TE-00004306, TE-00030499, TE-00010742, TE-00048177

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Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Greige yarns (PC0030)	Filament (PD0069)	50.0% Polyester (RM0186) 50.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00024464, TE-00000446, TE-00028000, TE-00031169, TE-00003918, TE-00010324, TE-00046789, TE-00051061, TE-00034873, TE-00010742, TE-00048177
Greige yarns (PC0030)	Filament (PD0069)	1.0% Other [Pigment] (RM0262) 7.0% Polyester (RM0186) 92.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00025509, TE-00024464, TE-00066686, TE-00031169, TE-00003918, TE-00070002, TE-00065842, TE-00051061, TE-00034873, TE-00003600, TE-00065984, TE-00000446, TE-00028000, TE-00010324, TE-00046789, TE-00004306, TE-00010742, TE-00048177
Greige yarns (PC0030)	Filament (PD0069)	50.0% Recycled post-consumer Polyamide (Nylon) (RM0185) 50.0% Polyamide (Nylon) (RM0182)	GRS (GRS)	TE-00025509, TE-00024464, TE-00010324, TE-00046789, TE-00004306, TE-00034873, TE-00010742, TE-00048177
Greige yarns (PC0030)	Filament (PD0069)	100.0% Recycled post-consumer Polyamide (Nylon) (RM0185)	GRS (GRS)	TE-00025509, TE-00024464, TE-00010324, TE-00046789, TE-00004306, TE-00034873, TE-00062112, TE-00030499, TE-00010742, TE-00048177, TE-00003600

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Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Greige yarns (PC0030)	Filament (PD0069)	50.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 50.0% Recycled post-consumer Polyamide (Nylon) (RM0185)	GRS (GRS)	TE-00024464, TE-00031169, TE-00003918, TE-00051061, TE-00034873, TE-00062112, TE-00000446, TE-00028000, TE-00010324, TE-00046789, TE-00004306, TE-00030499, TE-00010742
Greige yarns (PC0030)	Filament (PD0069)	10.0% Polyester (RM0186) 90.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00024464, TE-00000446, TE-00028000, TE-00031169, TE-00003918, TE-00010324, TE-00046789, TE-00051061, TE-00010742, TE-00003600
Greige yarns (PC0030)	Filament (PD0069)	97.0% Recycled post-consumer Polyester (RM0189) 1.0% Polyester (RM0186) 2.0% Other [Pigment] (RM0262)	GRS (GRS)	TE-00025509, TE-00024464, TE-00066686, TE-00031169, TE-00003918, TE-00070002, TE-00065842, TE-00051061, TE-00034873, TE-00003600, TE-00065984, TE-00000446, TE-00028000, TE-00010324, TE-00046789, TE-00004306, TE-00010742, TE-00048177
Greige yarns (PC0030)	Filament (PD0069)	2.0% Polyester (RM0186) 98.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00024464, TE-00000446, TE-00028000, TE-00031169, TE-00003918, TE-00010324, TE-00046789, TE-00051061, TE-00010742, TE-00003600

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Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Greige yarns (PC0030)	Filament (PD0069)	3.0% Polyester (RM0186) 97.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00024464, TE-00000446, TE-00028000, TE-00031169, TE-00003918, TE-00010324, TE-00046789, TE-00051061, TE-00010742, TE-00003600
Greige yarns (PC0030)	Filament (PD0069)	50.0% Recycled pre-consumer Elastane (Spandex) (RM0162) 50.0% Elastane (Spandex) (RM0160)	RCS (RCS Blended)	TE-00024464, TE-00010742
Greige yarns (PC0030)	Filament (PD0069)	92.0% Recycled post-consumer Polyester (RM0189) 8.0% Other (RM0262)	GRS (GRS)	TE-00025509, TE-00024464, TE-00066686, TE-00031169, TE-00003918, TE-00070002, TE-00065842, TE-00051061, TE-00003600, TE-00065984, TE-00000446, TE-00028000, TE-00010324, TE-00046789, TE-00004306, TE-00010742, TE-00048177
Greige yarns (PC0030)	Filament (PD0069)	4.0% Polyester (RM0186) 96.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00024464, TE-00000446, TE-00028000, TE-00031169, TE-00003918, TE-00010324, TE-00046789, TE-00051061, TE-00010742, TE-00003600
Processed post-consumer materials (PC0035)	Chips (pellets) (PD0085)	50.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 50.0% Recycled post-consumer Polyamide (Nylon) (RM0185)	GRS (GRS)	TE-00024464, TE-00010324, TE-00046789, TE-00004306, TE-00034873, TE-00048177
Processed post-consumer materials (PC0035)	Chips (pellets) (PD0085)	100.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00024464, TE-00010324, TE-00046789, TE-00034873, TE-00048177, TE-00010742

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Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Processed post-consumer materials (PC0035)	Chips (pellets) (PD0085)	50.0% Recycled post-consumer Polyamide (Nylon) (RM0185) 50.0% Polyamide (Nylon) (RM0182)	GRS (GRS)	TE-00024464, TE-00010324, TE-00046789, TE-00004306, TE-00034873, TE-00062112, TE-00030499, TE-00048177, TE-00010742
Processed post-consumer materials (PC0035)	Chips (pellets) (PD0085)	50.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 50.0% Recycled post-consumer Polyamide (Nylon) (RM0185)	GRS (GRS)	TE-00024464, TE-00010324, TE-00046789, TE-00004306, TE-00034873, TE-00062112, TE-00030499, TE-00010742, TE-00048177
Processed post-consumer materials (PC0035)	Chips (pellets) (PD0085)	4.0% Other (RM0262) 96.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00024464, TE-00010324, TE-00046789, TE-00010742
Processed post-consumer materials (PC0035)	Chips (pellets) (PD0085)	100.0% Recycled post-consumer Polyamide (Nylon) (RM0185)	GRS (GRS)	TE-00024464, TE-00010324, TE-00046789, TE-00004306, TE-00034873, TE-00048177
Processed pre-consumer materials (PC0041)	Chips (pellets) (PD0085)	100.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00024464, TE-00010324, TE-00046789, TE-00062112, TE-00030499, TE-00048177, TE-00010742
Undyed yarns (PC0031)	Filament (PD0069)	50.0% Recycled pre-consumer Elastane (Spandex) (RM0162) 50.0% Elastane (Spandex) (RM0160)	RCS (RCS Blended)	TE-00024464, TE-00010742

Note: * Quantification (percentages) of material composition is optional. [] Square brackets refer to certified components of a product.

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Site Appendix

Under the scope of this certificate, the following facilities have been audited and found to be in conformity:

Facility name - TE-ID	Address	Process categories	Standards
Hyosung TNC Corporation (main) TE-00024464	119, Mapo-daero, Mapo-gu 04144 Seoul Seoul, KR-11 South Korea, KR	Trading (PR0030)	GRS RCS
Hyosung Kumi Plant (Polyester Fiber Performance Unit) (facility) TE-00010742	#169, Simi-dong zip: 730-340 Gumi-si, Gyeongsangbuk-do North Gyeongsang, KR-47 South Korea, KR	Extrusion (PR0010) Mechanical recycling (PR0017) Spinning (PR0027) Warehousing, distribution of non-final products (PR0031)	GRS RCS
Hyosung Europe (facility) TE-00010324	Via del Tecchione 34, 20098 San Giuliano Milanese Milano Lombardia, IT-25 Italy, IT	Trading (PR0030)	GRS
Hyosung Japan (facility) TE-00046789	8th Floor Sun Mullion NBF Tower, 6-12, Minami-Honmachi 2-Chome, Chuo-ku Osaka Tokyo, JP-13 Japan, JP	Trading (PR0030)	GRS
Hyosung Ulsan Plant (facility) TE-00034873	30, Napdo-ro, Nam-gu, 680-050 Ulsan-si Ulsan, KR-31 South Korea, KR	Chemical recycling (PR0004) Mechanical recycling (PR0017) Warehousing, distribution of non-final products (PR0031)	GRS
HYOSUNG TNC CORPORATION TRADING PG (facility) TE-00048177	235, Banpo-daero, Seocho-gu Seoul Seoul, KR-11 South Korea, KR	Trading (PR0030)	GRS
Hyosung USA (facility) TE-00004306	15801 Brixham Hill Ave, Suite 575, Charlotte 28277 NC North Carolina, US-NC United States, US	Trading (PR0030)	GRS

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Associated Subcontractor Appendix

Subcontractor name - TE-ID	Address	Process categories	Standards
Stante & Ecotrans Srl TE-00025509	Via Gioacchino Rossini, 3 Cadorago CO Lombardia, IT-25 Italy, IT	Warehousing, distribution of non-final products (PR0031)	GRS
shinwon synthetic textile TE-00003600	82-13, 3gongdan 3-ro 39414 Gumi-si, Gyeongsangbuk-do North Gyeongsang, KR-47 South Korea, KR	Spinning (PR0027) Warehousing, distribution of non-final products (PR0031)	GRS
CHUO WAREHOUSE CO., LTD. TE-00070002	Okimachi i-89, Kanazawa 920-0013 Ishikawa Ishikawa, JP-17 Japan, JP	Warehousing, distribution of non-final products (PR0031)	GRS
DaeMyeong Textile TE-00000446	29-1, Songcheongongdan-gil, Cheongtong- myeon 38869 Yeongcheon-si, Gyeongsangbuk-do North Gyeongsang, KR-47 South Korea, KR	Spinning (PR0027) Warehousing, distribution of non-final products (PR0031)	GRS
Samduck Textile TE-00003918	955, Nongnam-ro, Nam-myeon Gimcheon-si, Gyeongsangbuk-do North Gyeongsang, KR-47 South Korea, KR	Spinning (PR0027) Warehousing, distribution of non-final products (PR0031)	GRS
Savannah Warehouse TE-00065842	500C Morgan Lakes Industrial Parkway, 31322 Pooler Georgia, US-GA United States, US	Warehousing, distribution of non-final products (PR0031)	GRS
Dae-young Industries TE-00028000	289, Wacheonsoo-gil, Wachon-myeon 38412 Gyeongsan-si, Gyeongsangbuk-do North Gyeongsang, KR-47 South Korea, KR	Spinning (PR0027) Warehousing, distribution of non-final products (PR0031)	GRS
Shelby Warehouse TE-00065984	2011 Randolph Road 28150 Shelby North Carolina, US-NC United States, US	Warehousing, distribution of non-final products (PR0031)	GRS
Heung An Biotec TE-00051061	421-10 Suseo-ri, Gunwi-eup Gunwi-gun, Gyeongsangbuk-do North Gyeongsang, KR-47 South Korea, KR	Spinning (PR0027) Warehousing, distribution of non-final products (PR0031)	GRS
Sinjeong Hwaseom TE-00031169	630 Daecheon-dong, Dalseo-gu Daegu-si Daegu, KR-27 South Korea, KR	Spinning (PR0027) Warehousing, distribution of non-final products (PR0031)	GRS
SENKO Co., Ltd. TE-00066686	4-17, Inari, Nonoichi Shi 921-8805 Ishikawa Ken Ishikawa, JP-17 Japan, JP	Warehousing, distribution of non-final products (PR0031)	GRS

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Scope Certificate Number: CU811380MUL-2024-00073303 (continued)

Hyosung TNC Corporation

Global Recycled Standard (GRS) (Version 4.0)

Recycled Claim Standard (RCS) (Version 2.0)

Independently Certified Subcontractor Appendix

Subcontractor name - TE-ID	Certification body	Expiry date	Address	Process categories	Standards
ECOTECHRM TE-00062112	Control Union Certifications B.V.	2025-04-21	27, Poseungjangan-ro 1186beon-gil, Jangan-myeon 18583 Hwaseong-si, Gyeonggi-do Gyeonggi, KR-41 South Korea, KR	Mechanical recycling (PR0017) Warehousing, distribution of non-final products (PR0031)	GRS
EXOCOM TE-00030499	Control Union Certifications B.V.	2025-02-16	8, Suse-ro 86beon-gil, Namsa-eup, Cheoin-gu Yongin-si Gyeonggi, KR-41 South Korea, KR	Mechanical recycling (PR0017) Warehousing, distribution of non-final products (PR0031)	GRS

Place and date of issue:



Certification Body



Standard's logo



Global Recycled
Standard

Zwolle, 2023-11-30

Last updated: 2024-07-08

On behalf of the Managing Director

Inez Oh | Certifier

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